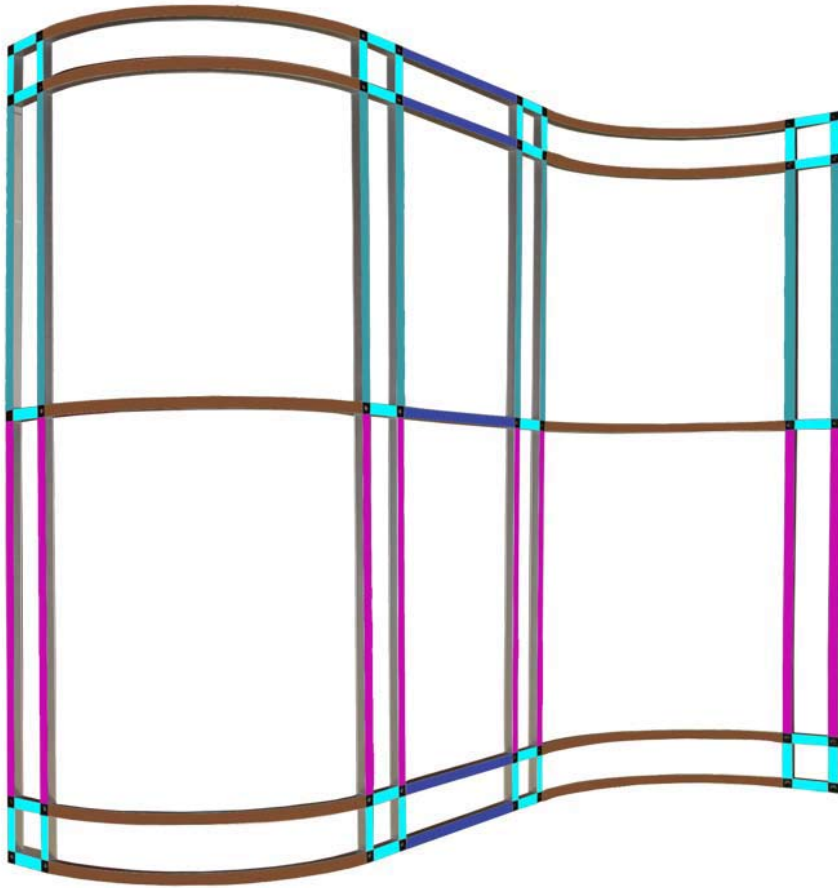










## assembly instructions

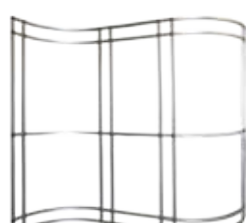


-  6" Qty. 36
-  18" Qty. 5
-  36" Qty. 8
-  42" Qty. 8
-  90/4 Curve Qty. 10
-  40 Hubs

Step 1 

Step 2 

Step 3 

Step 4 

Start by arranging frame pieces by size. Start building the structure with the bottom pieces as seen in Step 1. Continue building upward as shown. As you progress, be sure that the graphic attachment surfaces (hook Velcro® for fabric graphics or steel surface for Lexan® graphics) on all pieces face the front of the unit. However, if you miss one, it is a simple matter of rotating it until the graphic attachment surface faces the correct direction. Complete building the entire structure before beginning graphic installation.